

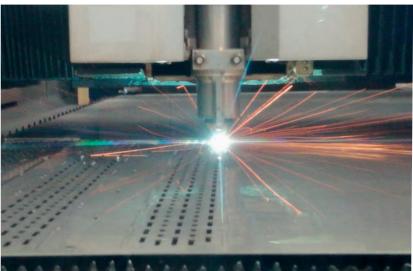
Drainage systems in stainless steel

### **ABOUT US**











**Officina Meccanica LEONI s.a.s.** di Riccardo Leoni e C. Via Caduti del Lavoro, 4 - 43058 Bogolese di Sorbolo - PARMA - ITALIA Tel. +39 0521 604085/604320 - Fax +39 0521 604300 e-mail: info@leoniparma.it - web: www.leoniparma.it Reg. soc. Trib. PR 21970 - C.C.I.A.A. 177046 - P. IVA IT 01768010348



This catalogue may be useful to all operators to find the ideal solution for any drainage problems in industrial floors.

Our company offers a very wide range of gullies, inspections, drain channels also inclusive of grating covers. These allows them to be used, without restriction, in all modem drainage systems for food-processing plants (slaughter-house, winecellars, kitchens, dairy and fish industries), also in chemical and pharmaceutical industries, and swimming pools.

All our goods are made of Stainless Steel AISI 304 (316 on request), the high quality assures an easy washing, hygienic conditions and safety, in any surrounding, as required by the European Community market and his regulations.

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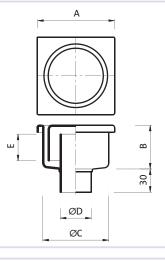
Our company provides planning assistance, advise and assembly. For any information, please, contact our offices.

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GULLY 150x150, OUTLET  $\oslash$  50 mm

P.070



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#### Features

Finish: Sand-blast or polished Available with or without basket

Item	Mair	n Mea	surem	ents (ı	nm)	Capacity (Kg)		Outlet capacity
item	А	В	ØC	ØD	E	Concentrated load	Distributed load	Lt/min.
P 062	100	56	85	40	33	0	200	20

#### Features

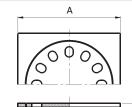
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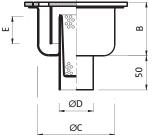
Finish: Sand-blast or polished Available with or without basket.

ltem	Mair	n Mea	surem	ents (ı	Capaci	Outlet capacity		
icem	А	В	ØC	ØD	E	Concentrated load	Distributed load	Lt/min.
P 070	150	75	126	50	33	0	300	42

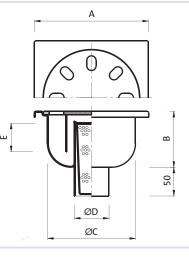




ØD ØC



# P.002 GULLY 200x200, OUTLET Ø 63,5 mm



#### Features

Finish: Sand-blast Available with or without basket On request round model. Can be supplied with cover fastened with screw

ltem	Mair	n Meas	surem	ents (r	Capaci	Outlet capacity		
item	А	В	ØC	ØD	E	Concentrated load	Distributed load	Lt/min.
P 024	150	80	115	50	35	250	5000	42

#### Features

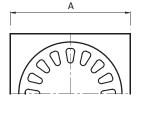
Finish: Sand-blast Available with or without basket. Can be supplied with cover fastened with screw.

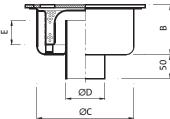
Item	Mair	n Mea	surem	ents (r	Capacity (Kg)		Outlet capacity	
item	А	В	ØC	ØD	E	Concentrated load	Distributed load	Lt/min.
P 002	200	85	150	63,5	50	850	3000	74

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#### Features

Finish: Sand-blast On request round model. Available with or without basket and also with top plate of different thickness. Can be supplied with cover fastened with screw.

ltem	Mair	n Meas	surem	ents (I	Capacity (Kg)		Outlet capacity	
	А	В	ØC	ØD	E	Concentrated load	Distributed load	Lt/min.
P 016	250	115	195	<u>76</u> 80	50	850	3000	110

#### Features

Finish: Sand-blast On request round model. Available with or without basket and also with top plate of different thickness. Can be supplied with cover fastened with screw.

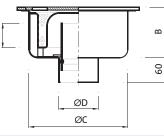
ltem	Mair	n Meas	surem	ents (ı	nm)	Capac	Outlet capacity	
item	А	В	ØC	ØD	E	Concentrated load	Distributed load	Lt/min.
P 025	250	115	195	76	50	850	3000	46

GULLY 250x250, OUTLET ∅ 76 mm WITH REMOVABLE SIPHON -----

GULLY 300x300, OUTLET Ø 101,6/110 mm

P.025

P.005



А

ØD ØC

ØC

### Features

Finish: Sand-blast

On request round model. Available with or without basket and ate of different thickness. with cover fastened with

ltem	Mair	n Meas	surem	ents (r	nm)	Capacity (Kg)		Outlet capacity
item	А	В	ØC	ØD	Е	Concentrated load	Distributed load	Lt/min.
P 005	300	126	220	<u>101,6</u> 110	60	850	3000	140

## GULL P.026 OUTL WITH ØD

#### **Features**

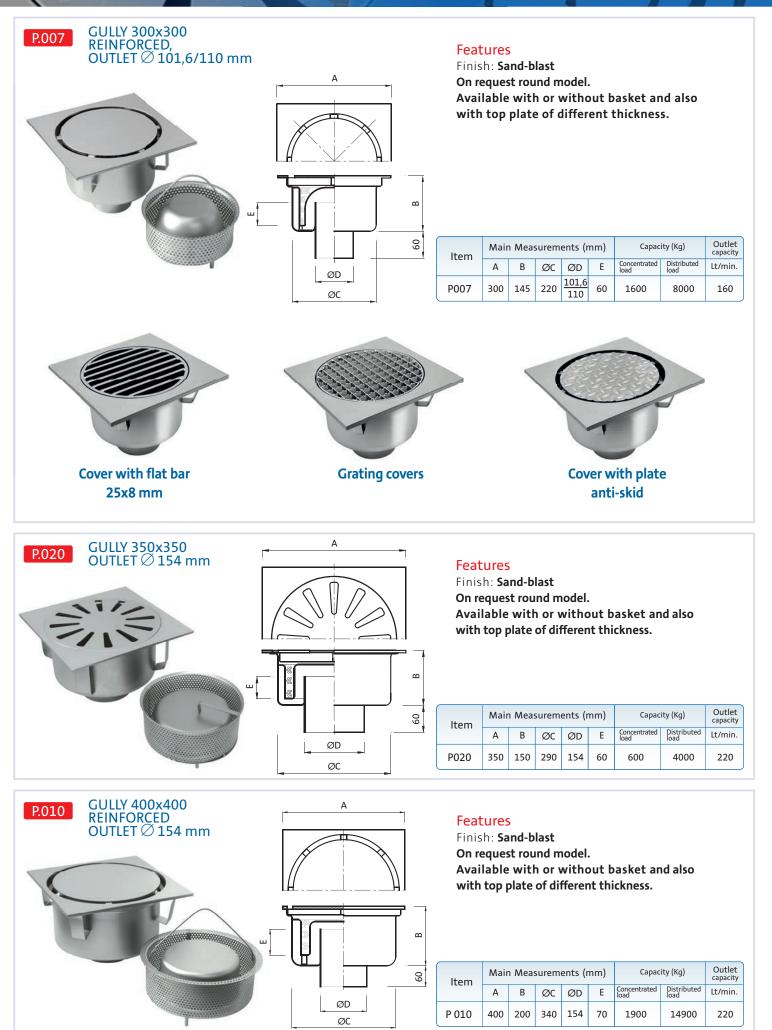
Finish: Sand-blast On request round model. Available with or without basket and also with top plate of different thickness. Can be supplied with cover fastened with screw.

ltem	Mair	n Meas	surem	ents (r	Capac	Outlet capacity		
item	А	В	ØC	ØD	E	Concentrated load	Distributed load	Lt/min.
P.026	300	126	220	110	60	850	3000	120

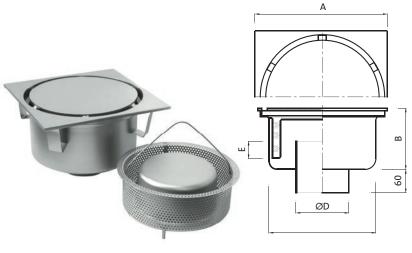
	also with top pla Can be supplied
	screw.
B	

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Y 300x300, LET ∅ 110 mm HREMOVABLE SIPHON	A
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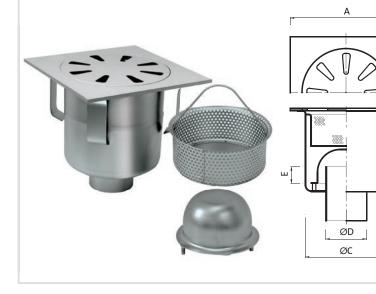


#### Features

Finish: Sand-blast On request round model. Available with or without basket and also with top plate of different thickness.

ltem	Mair	n Meas	surem	ents (r	nm)	Capac	Outlet capacity	
item	А	В	ØC	ØD	E	Concentr. load	Distribute d load	Lt/min.
P 019	500	235	425	219	80	1900	5000	270

#### SIPHONED GULLIES WITH SEPARATED BASKET



#### Features

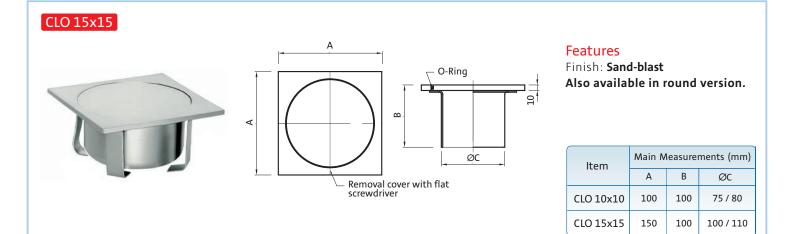
Finish: Sand-blast On request round model. Available with or without basket and also with top plate of different thickness. Can be supplied with cover fastened with screw.

ltem	Mair	n Meas	surem	ents (r	nm)	Capac	Outlet capacity	
icein	А	В	ØC	ØD	Е	Concentrated load	Distributed load	Lt/min.
P.072	250	220	195	<u>76</u> 80	50	850	6500	110
P.074	300	220	220	<u>101,6</u> 110	60	850	4000	140
P.076	350	250	290	154	60	600	4000	220

### **CLEAN OUT**

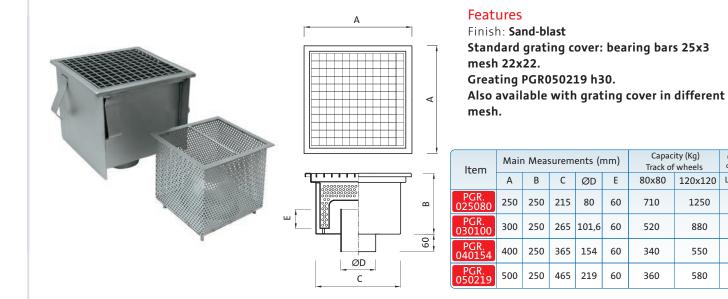
В

60



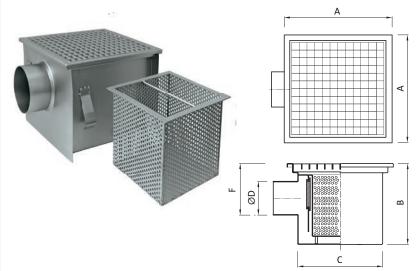
### **GRATING GULLIES WITH VERTICAL OUTLET**

#### GULLY GRATING VERTICAL OUTLET



### **GRATING GULLIES WITH HORIZONTAL OUTLET**

GULLY GRATING HORIZONTAL OUTLET



#### Features

Finish: Sand-blast

Standard grating cover: bearing bars 25x3, mesh 22x22.

Outlet

capacity

Lt/min.

110

140

220

270

Greating PGR050219L h30.

Also available with grating cover in different mesh.

Į	Item	Mair	n Meas	surem	ents (r	nm)		ity (Kg) <sup>-</sup> wheels	Outlet capacity
T		А	В	С	ØD	F	80x80	120x120	Lt/min.
	PGR. 025080L	250	250	215	80	130	710	1250	110
	PGR. 030100L	300	250	265	101,6	150	520	880	140
	PGR. 040154L	400	350	365	154	230	340	550	220
L	PGR. 050219L	500	450	465	219	300	360	580	270



### **GULLIES WITH O-RING CLOSURE**



### Features

Finish: Sand-blast Available with or without basket, in the lower and round version. Sucker, accessory sold separately.

Item	Mair	n Mea	surem	ents (ı	Capacity (Kg)		Outlet capacity	
item	А	В	ØC	ØD	E	Concentrated load	Distributed load	Lt/min.
P 024C	150	80	115	50	35	850	5000	42



GULLY 250x250, OUTLET Ø 76/80 mm

GULLY 300x300,

P.064

P.065

#### Features

Finish: Sand-blast Available with or without basket, in the lower and round version. Sucker, accessory sold separately.

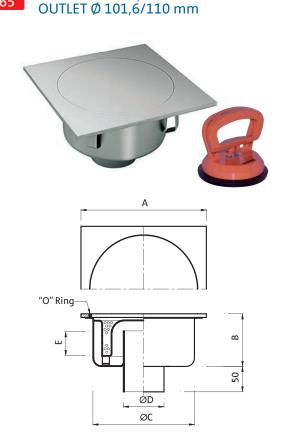
ltem	Mair	n Mea	Capac	Outlet capacity				
item	А	В	ØC	ØD	E	Concentrated load	Distributed load	Lt/min.
P 002C	200	85	150	63,5	50	850	3000	74

#### Features

Finish: Sand-blast Available with or without basket, in the lower and round version. Sucker, accessory sold separately.

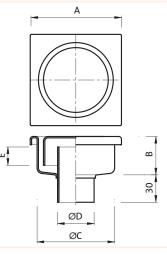


ltem	Mair	n Meas	surem	ents (r	Capac	Outlet capacity		
iceiii	А	В	ØC	ØD	Е	Concentrated load	Distributed load	Lt/min.
P.064	250	115	195	76 80	50	850	5000	110
P.065	300	126	220	<u>110</u> 101,6	60	850	4000	140



### **GULLIES LOWER VERSION**



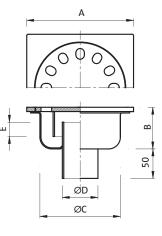


#### Features

Finish: Sand-blast or polished

Item	Mair	Meas	surem	ents (r	Capac	Outlet capacity		
reem	А	В	ØC	ØD	E	Concentrated load	Distributed load	Lt/min.
P 066	100	35	85	40	15	0	200	18
P 073	150	49	126	50	20	0	300	30





#### Features

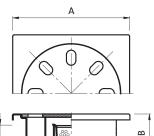
Finish: Sand-blast Available with or without basket. On request round model.

ltem	Mair	n Mea	surem	Capac	Outlet capacity			
item	А	В	ØC	ØD	E	Concentrated load	Distributed load	Lt/min.
P.028	150	55	115	50	20	850	5000	54



GULLY 200x200, OUTLET Ø 63,5 mm

P.014



ØD ØC 50

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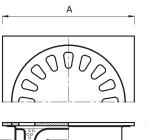
#### Features

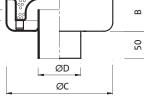
Finish: Sand-blast Available with or without basket.

ltem	Mair	n Mea	surem	ents (r	Capacity (Kg)		Outlet capacity	
item	А	В	ØC	ØD	E	Concentrated load	Distributed load	Lt/min.
P.014	200	50	150	63,5	25	850	3000	57



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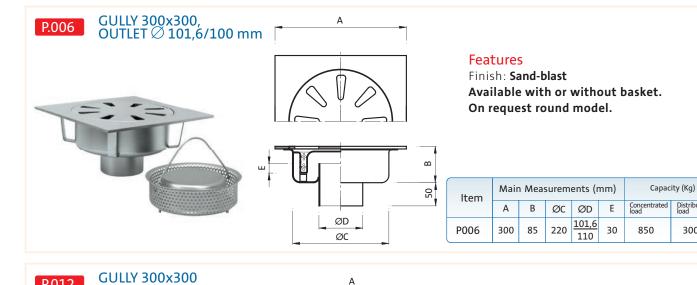
### Features

Finish: Sand-blast Available with or without basket. On request round model.

ltem	Mair	n Meas	surem	ents (I	Capacity (Kg)		Outlet capacity	
item	А	В	ØC	ØD	E	Concentrated load	Distributed load	Lt/min.
P030	250	85	195	<u>76</u> 80	25	850	3000	80

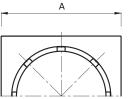
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### **GULLIES LOWER VERSION**





P.012



В 20 ØD ØC

#### **Features**

Finish: Sand-blast Available with or without basket. On request round model.

ltem	Mair	n Meas	surem	ents (r	Capacity (Kg)		Outlet capacity	
item	А	В	ØC	ØD	Е	Concentrated load	Distributed load	Lt/min.
P012	300	85	220	<u>101,6</u> 110	25	1600	8000	100

Outlet capacity

Lt/min.

100

Distributed

3000

### **SPECIAL APPLICATIONS**

#### **GULLIES WITH PIPE UNION**



NOTE:

On all standard and lower models, with vertical or horizontal discharge. On all unions it is possible have an upper flange with screws for securing the insulation.

**GULLIES WITH FRAME** 

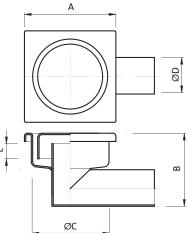


#### NOTE:

On all models with plate surface, in standard or lower versions with vertical discharge.

### **GULLIES WITH LATERAL OUTLET**





**Features** Finish: Sand-blast or polished.

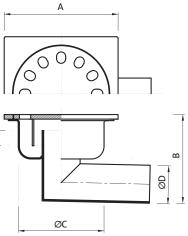
ltem	Mair	n Meas	surem	ents (r	nm)	Capac	ity (Kg)	Outlet capacity
	А	В	ØC	ØD	E	Concentrated load	Distributed load	Lt/min.
P.066L	100	80	85	40	15	0	200	18
P.062L	100	110	85	40	33	0	200	20
P.073L	150	105	126	50	20	0	300	38
P.070L	150	130	126	50	33	0	300	38



GULLY 200x200, OUTLET Ø 63,5 mm

P.014L

P.030L



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#### Features

Finish: Sand-blast Available with or without basket. Can be supplied with cover fastened with screw On request round model.

Item	Mair	n Meas	surem	ents (ı	nm)	Capac	Outlet capacity	
item	А	В	ØC	ØD	E	Concentrated load	Distributed load	Lt/min.
P.028L	150	115	110	50	20	850	5000	38
P.024L	150	135	110	50	35	850	5000	38



Finish: Sand-blast Can be supplied with cover fastened with

ltem	Mair	n Meas	surem	ents (ı	nm)	Capac	ity (Kg)	Outlet capacity
	А	В	ØC	ØD	E	Concentrated load	Distributed load	Lt/min.
P.014L	200	125	150	63,5	25	850	3000	38
P.002L	200	155	150	63,5	50	850	3000	38

-blast Available with or without basket. Can be supplied with cover fastened with screw. On request round model.

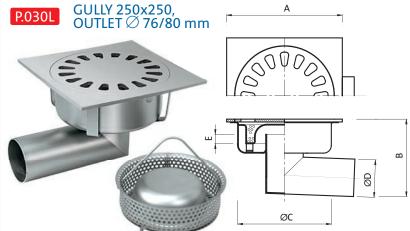
ltem	Mair	n Meas	surem	ents (ı	nm)	Capac	ity (Kg)	Outlet capacity
item	А	В	ØC	ØD	E	Concentrated load	Distributed load	Lt/min.
P.030L	250	175	195	<u>76</u>	25	850	3000	55
P.016L	250	205	195	80	50	850	3000	55

Available with or without basket. screw

م ۵C	-	P.002L	200	155
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A				
		Feat	ures	
		Finis	h: <b>Sa</b>	nd-l
$\langle \cap \square \cap \rangle$	1			

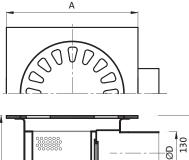
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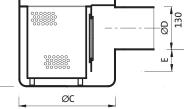
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### **GULLIES WITH LATERAL OUTLET**





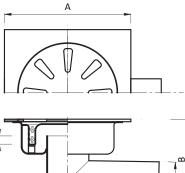


#### Features

Finish: Sand-blast Available with or without basket. On request round model. Can be supplied with cover fastened with screw

Item	Mair	n Mea	urem	ents (r	nm)	Capac	Outlet capacity	
item	А	В	ØC	ØD	E	Concentrated load	Distributed load	Lt/min.
P030L/2	250	250	195	<u>76</u> 80	60	850	5000	55

# P.006L GULLY 300x300, OUTLET Ø 101,6/110 mm



ØC

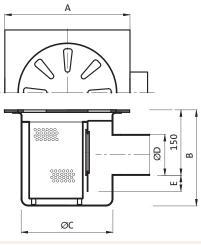
ØD

### Features

Finish: Sand-blast Available with or without basket. On request round model. Can be supplied with cover fastened with screw

ltem	Mair	n Meas	surem	ents (r	Capac	Outlet capacity		
	А	В	ØC	ØD	Е	Concentrated load	Distributed load	Lt/min.
P.006L	300	205	220	<u>101,6</u> 110	30	850	3000	70
P.005L	300	245	220	<u>101,6</u> 110	60	850	3000	70





#### Features Finish: Sand-blast

Available with or without basket. On request round model. Can be supplied with cover fastened with screw

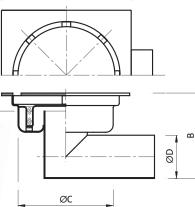
ltem	Mair	n Meas	Capac	ity (Kg)	Outlet capacity			
nem	A B ØC Ø				Е	Concentrated load	Distributed load	Lt/min.
P006L/2	300	250	220	<u>101,6</u> 110	60	850	4000	70

#### Features

Finish: Sand-blast Available with or without basket. On request round model. Can be supplied with cover fastened with screw

ltem	Mair	n Meas	surem	ents (r	Capac	Outlet capacity		
	А	В	ØC	ØD	E	Concentrated load	Distributed load	Lt/min.
P.012L	300	205	220	<u>101,6</u> 110	25	1600	8000	70
P.007L	300	265	220	<u>101,6</u> 110	60	1600	8000	70





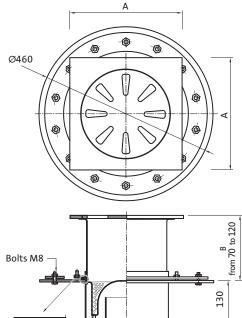
### **TELESCOPIC GULLIES**

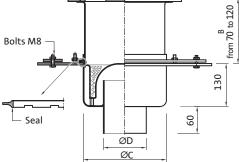
P.005T GULLY 300x300



#### Features

Finish: Sand-blast Available with or without basket. Different heights if necessary. Available also in round version.

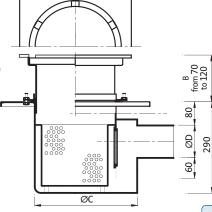




ltem	Main	Measur	ements	(mm)	Capac	ity (Kg)	Outlet capacity
ncenn	А	В	ØC	ØD	Concentrated load	Distributed load	Lt/min.
P005T	300	Variable	220	<u>101,6</u> 110	850	4000	140



Execution without upper flanges and screws



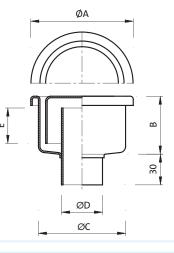
#### Features

Finish: Sand-blast Available with or without basket. Different heights if necessary. available round model.

ltem	Main	Measur	ements	(mm)	Capac	ity (Kg)	Outlet capacity
item	А	В	ØC	ØD	Concentrated load	Distributed load	Lt/min.
P.007T	300	Variable	250	<u>101,6</u> 110	1600	8000	140

### **ROUND GULLIES**





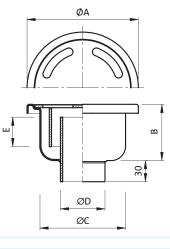
#### Features

Finish: Sand-blast or polished Available with or without basket.

ltem	Mair	n Meas	surem	ents (ı	Capac	Outlet capacity		
neem	ØA	В	ØC	ØD	E	Concentrated load	Distributed load	Lt/min.
P042	100	56	85	40	33	0	200	20
P075	150	75	126	50	33	0	300	42

P.031 GULLY Ø 100 mm OUTLET Ø 40 mm





### Features

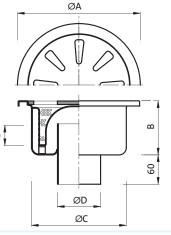
Finish: Sand-blast Available with or without basket.

Available with or without basket.

Can be supplied with cover fastened with

ltem	Mair	n Mea	surem	Capac	Outlet capacity			
item	ØA	В	ØC	ØD	E	Concentrated load	Distributed load	Lt/min.
P031	100	55	80	40	20	0	200	12





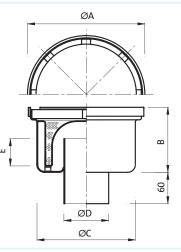
### screw

Features Finish: Sand-blast

ltem	Mair	n Meas	surem	ents (r	Capac	ity (Kg)	Outlet capacity	
item	ØA	В	ØC	ØD	Е	Concentrated load	Distributed load	Lt/min.
P040	285	130	220	<u>101,6</u> 110	60	850	4000	140

P.037 GULLY REINFORCED Ø 260 mm OUTLET Ø 101,6/110 mm



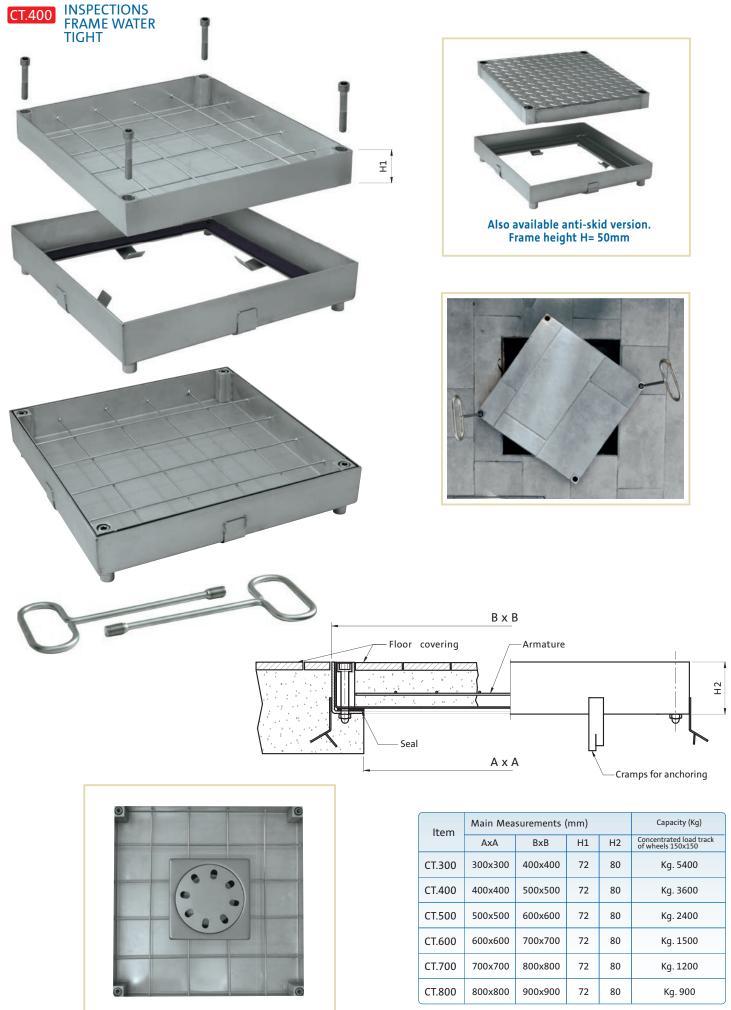


#### Features

Finish: Sand-blast Available with or without basket, available lower version.

Item	Mair	n Meas	surem	ents (r	nm)	Capac	Outlet capacity	
nem	ØA	В	ØC	ØD	E	Concentrated load	Distributed load	Lt/min.
P037	260	145	220	<u>101,6</u> 110	60	1600	8000	160

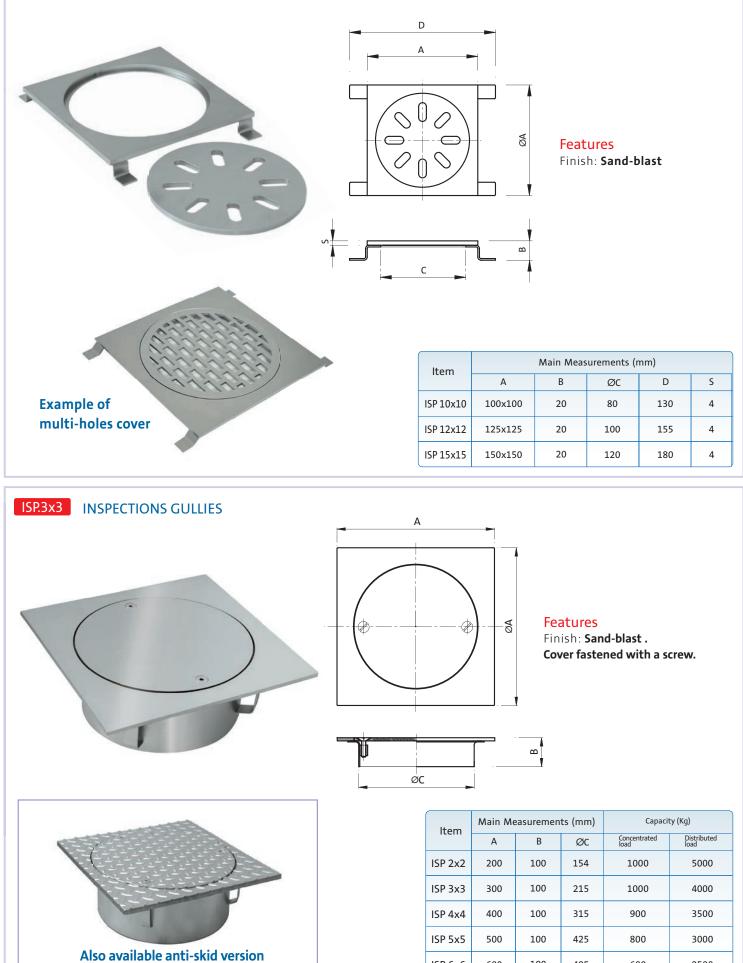
### **INSPECTIONS FRAME WATER TIGHT**



Application with GULLY 200x200

### **INSPECTIONS**





ISP 6x6

### **ROUND CHANNELS**



Our company always gives priority to meeting fully the needs of our clients, and for this reason during the course of the last few years in responding to them we have been able to develop specific products, as in this case, channels with a curvilinear profile.

There are no reference parameters as each type of channel is capable of being individually shaped.



Channel PC.023 with its gully

#### NOTE:

On request all systems can be fitted with adjustable feet for positioning and levelling.



Example of PC.001 channel and PC110 channel with related gully

® Registered trade mark

### **SLOT CHANNELS**

#### PC.001

The "Leoni" slot channels is the ideai solution for the drainage of industriai flooring of all types. Manufactured entirely of AISI 304 stainless steel (or AISI 316 on request), combined with 300 x 300 mm collection gullies they are easily washed and inspected and the aspects of hygiene and cleanliness are provided for in compliance with Community regulations. Protection from sewerage discharge is ensured by an anti-smell siphon and by a removable filter basket.

Their structure, thanks also to the special cramps for anchoring in concrete make the channel especially tough in situations with high levels of flow-rate.

The construction of these systems is carried out completely in accordance with the requirements of the customer with one of our support technicians; in fact every quotation will be provided with its associateci drawing showing the principal technical characteristics. In the event that

the supply is for large quantities the various modules can be supplied in lengths of 6.00 mt.



For small supplies, to optimise the transport operations, the various pieces can be assembled into maximum lengths of 4.00 mt.

The assembly of the various gullies and the channels is provided for by means of flanges with silicon seals that are secured with bolts to ensure that they rema in water-tight.

To facilitate the installation, a drawing will be attached to the materiai showing a system of numbering for installation of the pieces in the correct sequence.

Main fe	eatures
Channel width	70mm
Channels slot	18mm
Thickness of materiai	2mm (3mm on request)
Drainage slope	<b>0,5%</b> (5mm per linear metre)
Minimum height Maximum height	70mm 220mm (30 metri)
Max. transport length	5,00 mt.
Spacing rods	every 330mm
Cramps far anchoring	every 330mm
Flanges with screws	every 5,00 mt.

#### NOTE:

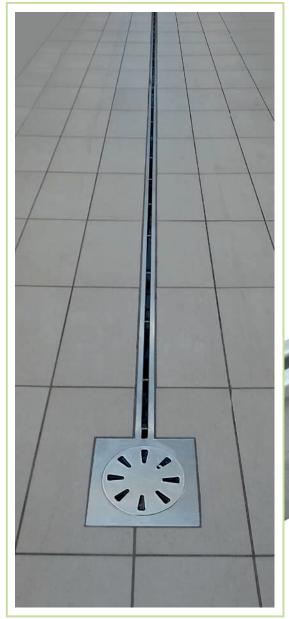
On request all systems can be fitted with adjustable feet for positioning and height levels.



## **SLOT CHANNELS**

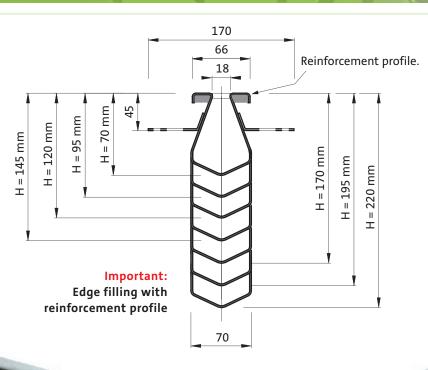
### PC.001







### **SLOT CHANNELS**



Section of the channel with a sequence of the variation of the slope up to 30.00 mt; the heights are with reference to module lengths of 5.00 mt. Obviously in the warehouse there are modules with lengths other than 5.00 mt. For example, 1.00 mt, 1.50 mt, 2.00 mt, 2.50 mt, 3.00 mt, 3.50 mt, 4.00 mt, and 4.50 mt.

NOTE: Work is regularly carried out with totally personalised lengths taking no account of standard modules.

#### NOTE:

On request all systems can be fitted with adjustable feet for positioning and height levels.

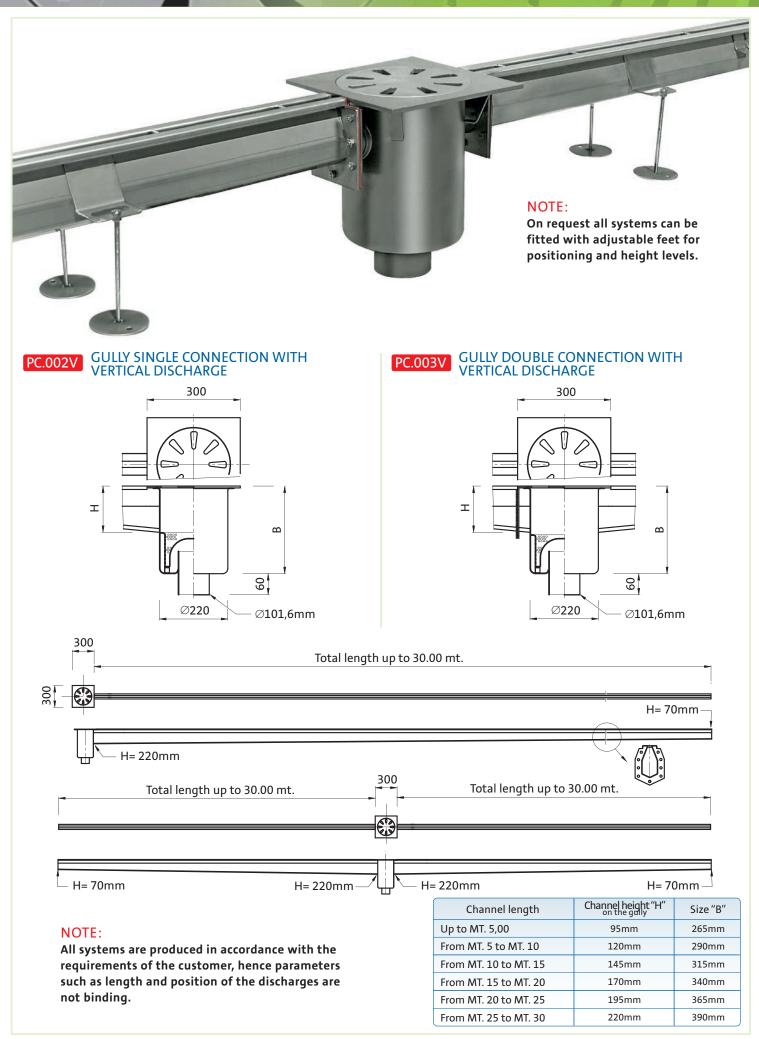
Stainless steel bolts and screws.



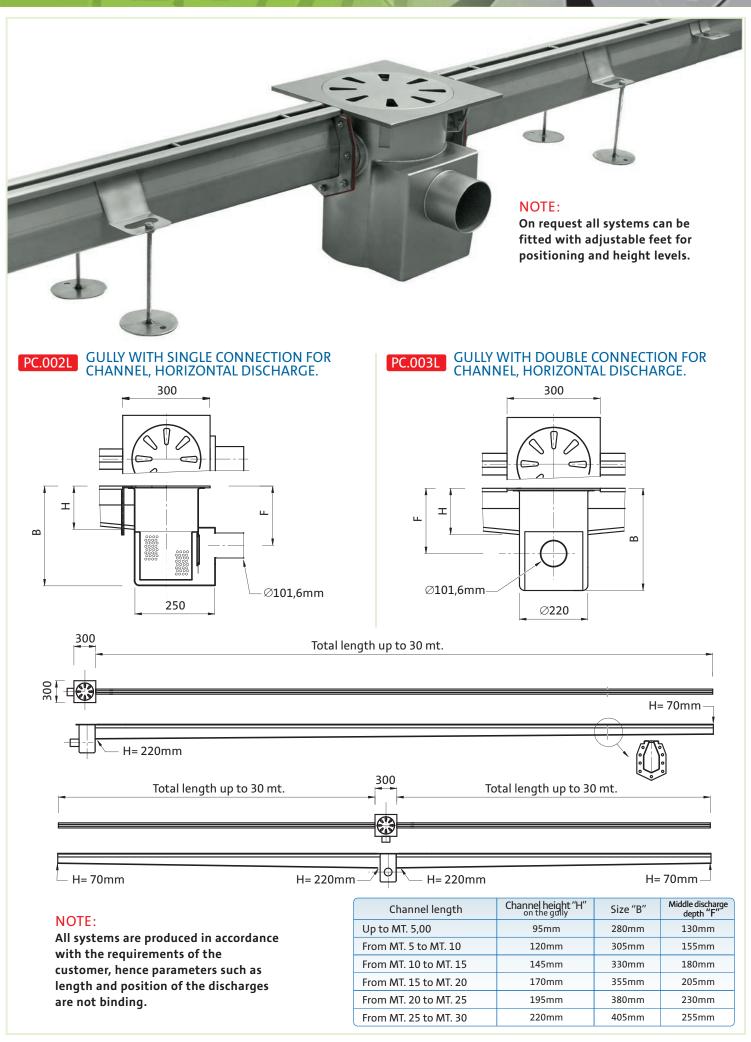
Silicon seals for flanges.

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### SLOT CHANNELS SYSTEM WITH VERTICAL DISCHARGE

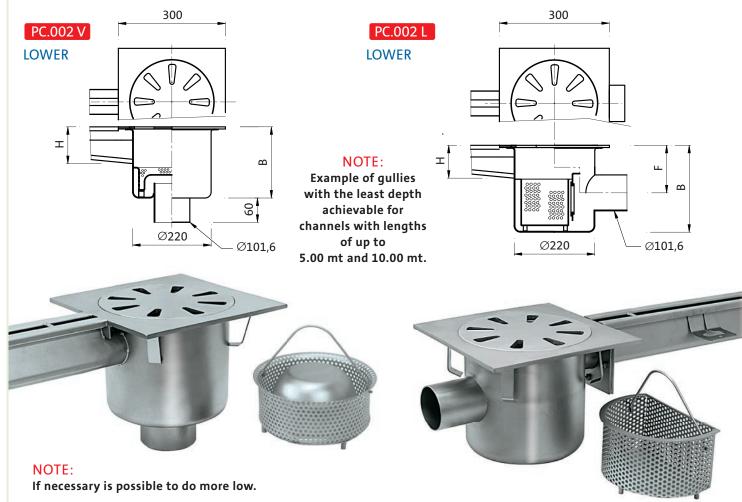


### SLOT CHANNELS SYSTEM WITH HORIZONTAL DISCHARGE



### SLOT CHANNELS SYSTEM WITH GULLIES LOWERS VERSION

Especially for situations with problems of height on the footings it is possible to opt for lower gullies both with vertical or horizontal discharges, sizeable according to the length of the channel.



Channel length	Channel height "H" on the gully	Size "B"
Up to MT. 5,00	95mm	210mm
From MT. 5 to MT. 10	120mm	235mm

Channel length	Channel height "H" on the gully	Size "B"	Middle discharge depth "F"
Up to MT. 5,00	95mm	230mm	100mm
From MT. 5 to MT. 10	120mm	255mm	125mm

### **APPLICATIONS**



Slot channel with application of only outlet pipe



Detail of gully with double connection



Application into slot channel of inspection 300x300 welded in corner of 90°

### **CANNELS FOR SHOWERS**



#### NOTE:

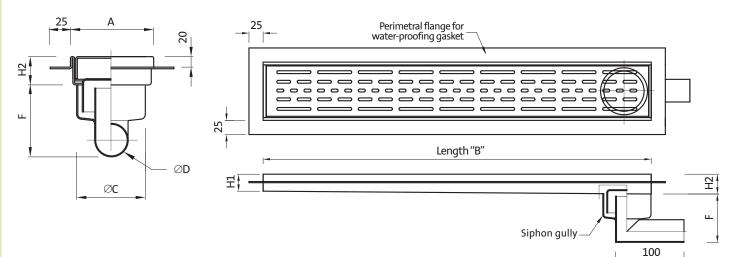
It is possible to turn the discharge pipe through 360°. If you wish to reduce the depth of the point of discharge, this can be done by fitting just the pipe and eliminating the U-trap



Designed for water drainage from all kinds of shower areas, for private use rather than in spas, fitness centres or sports facilities.

Manufactured in 2mm thick AISI 304 (or AISI 316) stainless steel, they are fitted with flanges along the perimeter to enable a perfect seal to the water-proofing gasket. The cover can be tailored as can the length and the positioning of the discharges.

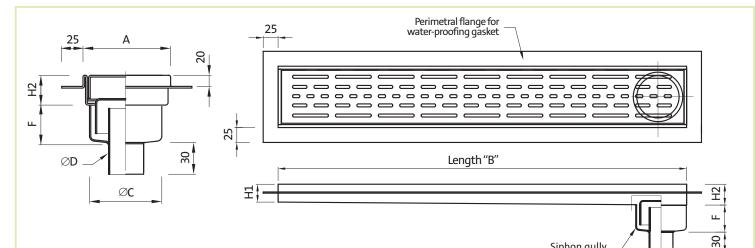
The standard dimensions are shown in the table.



Main Measurements (mm)							
Cod.	dim "A"x "B"	Alt. "H1"	Alt. "H2"	ØC	F	ØD	
CDC.13400L	130x400mm	25	30	110	110	Ø50mm	
CDC.13500L	130x500mm	25	30	110	110	Ø50mm	
CDC.13600L	130x600mm	25	30	110	110	Ø50mm	
CDC.13700L	130x700mm	25	30	110	110	Ø50mm	
CDC.13800L	130x800mm	25	30	110	110	Ø50mm	
CDC.13900L	130x900mm	25	30	110	110	Ø50mm	
CDC.131000L	130x1000mm	25	30	110	110	Ø50mm	

Main Measurements (mm)							
Cod.	dim "A"x "B"	Alt. "H1"	Alt. "H2"	ØC	F	ØD	
CDC.10400L	103x400mm	25	30	85	95	Ø40mm	
CDC.10500L	103x500mm	25	30	85	95	Ø40mm	
CDC.10600L	103x600mm	25	30	85	95	Ø40mm	
CDC.10700L	103x700mm	25	30	85	95	Ø40mm	
CDC.10800L	103x800mm	25	30	85	95	Ø40mm	
CDC.10900L	103x900mm	25	30	85	95	Ø40mm	
CDC.101000L	103x1000mm	25	30	85	95	Ø40mm	

### **CANNELS FOR SHOWERS**



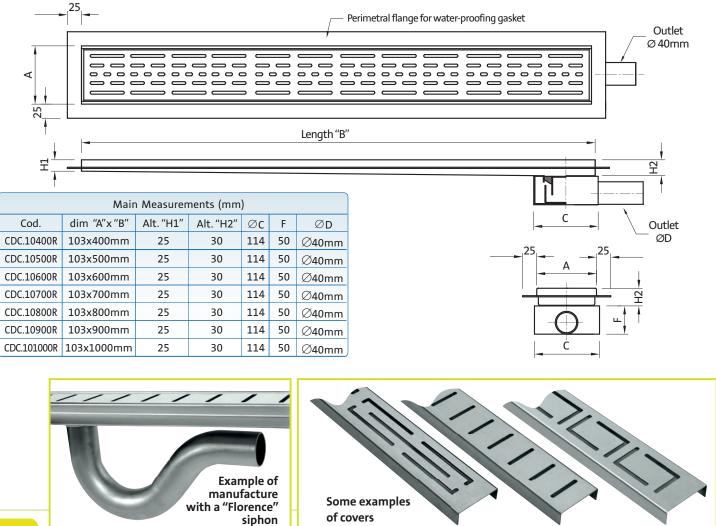
Main Measurements (mm)							
Cod.	dim "A"x "B"	Alt. "H1"	Alt. "H2"	ØC	F	ØD	
CDC.13400V	130x400mm	25	30	110	57	Ø50mm	
CDC.13500V	130x500mm	25	30	110	57	Ø50mm	
CDC.13600V	130x600mm	25	30	110	57	Ø50mm	
CDC.13700V	130x700mm	25	30	110	57	Ø50mm	
CDC.13800V	130x800mm	25	30	110	57	Ø50mm	
CDC.13900V	130x900mm	25	30	110	57	Ø50mm	
CDC.131000V	130x1000mm	25	30	110	57	Ø50mm	

Main Measurements (mm)							
Cod.	Cod. dim "A"x "B" Alt. "H1" Alt. "H2" ØC F					ØD	
CDC.10400V	103x400mm	25	30	85	45	Ø40mm	
CDC.10500V	103x500mm	25	30	85	45	Ø40mm	
CDC.10600V	103x600mm	25	30	85	45	Ø40mm	
CDC.10700V	103x700mm	25	30	85	45	Ø40mm	
CDC.10800V	103x800mm	25	30	85	45	Ø40mm	
CDC.10900V	103x900mm	25	30	85	45	Ø40mm	
CDC.101000V	103x1000mm	25	30	85	45	Ø40mm	

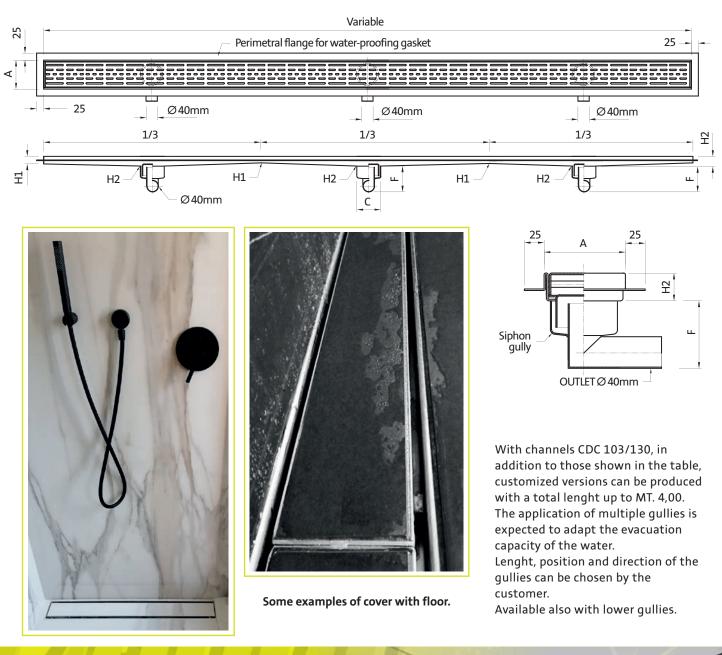
Siphon gully

ØD

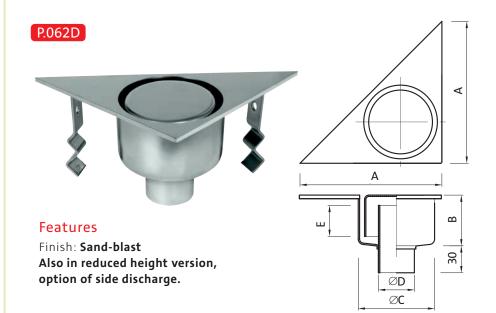
### **CANNELS FOR SHOWERS LOWER VERSION**



### **CANNELS FOR SHOWERS**



### SHOWER WASTE





Item	Mair	Outlet capacity				
item	ØA	В	ØC	ØD	E	Lt/min.
P.062D	155	56	85	40	33	20
P.070D	230	75	126	50	33	38

### **CHANNELS FOR SWIMMING POOL**

Channels designed specifically for swimming pools, changing rooms, shower rooms; the dischge of water takes place through a narrow slot of up to 8 mm. They are constructed in AISI 304 but especially also in AISI 316 for use in environments with high levels of chlorine. Their constructional form with perimeter wings makes it possible to secure the insulating material in the ideal way. The inspection gullies have a siphon and are equipped with a filter basket. The assembly of the various gullies and the channels is provided for by means of flanges with silicon seals that are secured with bolts to ensure that they remain water-tight. Even in this instance parameters such as length, height, position of the discharges, can be varied depending on individual requirements. To facilitate the installation, the materials are provided with a drawing showing a system of numbering for installation of the pieces in the correct sequence.



H=70 H=95

PC.110



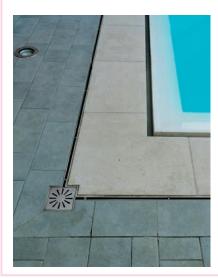
Section of the channel with sequence of slopes based on lengths of up to 15.00 metres. Heights relate to multiples of 5 metres.

#### NOTE:

H=120 H=145

On request all systems can be fitted with adjustable feet for positioning and height levels.

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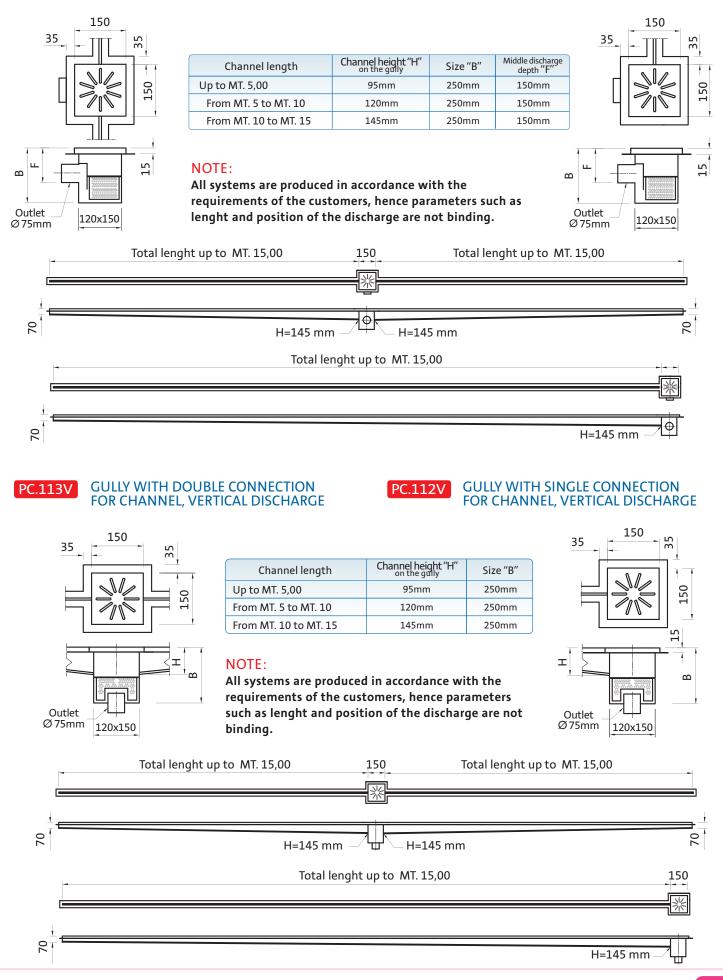
Gully cover version for flooring

Main Features				
Channel width	18mm			
Channel slot	8mm			
Thickness of material	1,5mm (3mm on request)			
Drainage slope	0,5% (5mm per linear metre)			
Minimum height Maximum height	70mm 145mm (15 metres)			
Max. transport length	5,00 mt.			
Spacing rods	every 500mm			
Cramps for anchoring	every 330mm			
Flanges with screws	Max every 5,00 mt.			

### **CHANNELS FOR SWIMMING POO**

#### PC.113L GULLY WITH DOUBLE CONNECTION FOR CHANNEL, HORIZONTAL DISCHARGE

#### PC.112L GULLY WITH SINGLE CONNECTION FOR CHANNEL, HORIZONTAL DISCHARGE



### **CHANNELS FOR TERRACES**



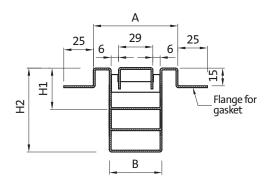
Particularly small channels made of 2 mm thick AISI 304 stainless steel for the drainage of water from balconies and terraces. The feature of a removable cover also makes it very convenient when it comes to cleaning. They are fitted with flanges along the perimeter to provide a perfect seal with the sealing gasket. The discharges are fitted at the points requested with either horizontal or vertical pipes, that in turn are connected to the drain wells.

Manufacture is tailored to each client's needs.

#### Main features

Thickness of channel:	. 2mm
Thickness of cover:	.3mm
Minimum height:	
Maximum height:	H1 = 60mm (Art. CB.150) H2 = 70mm (Art. CB.070) H2 = 95mm (Art. CB.150)
Rate of fall:	

#### CB.070 CB.070 WITH OUTLET Ø 40/50 mm.



ltem	Main Measurements (mm)					
item	Size A	Size B	H1	H2		
CB.070	75	45	35	70		
CB.150	150	120	60	95		

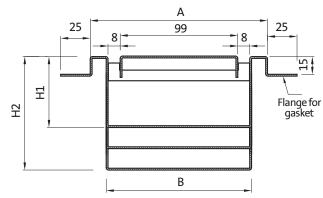


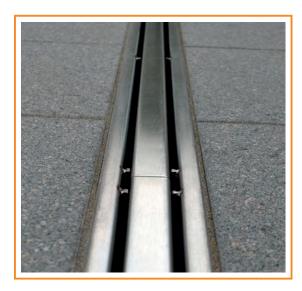
CB150: Manufactured with flat edged channels and grating covers for greater drainage of water Piece lengths up to 5.00 metres with slope in a single direction and end discharge.

Piece lengths up to 10.00 metres with dual slope. Centre discharge.

In addition the 5.00 metre lengths have flanges with gaskets and screws

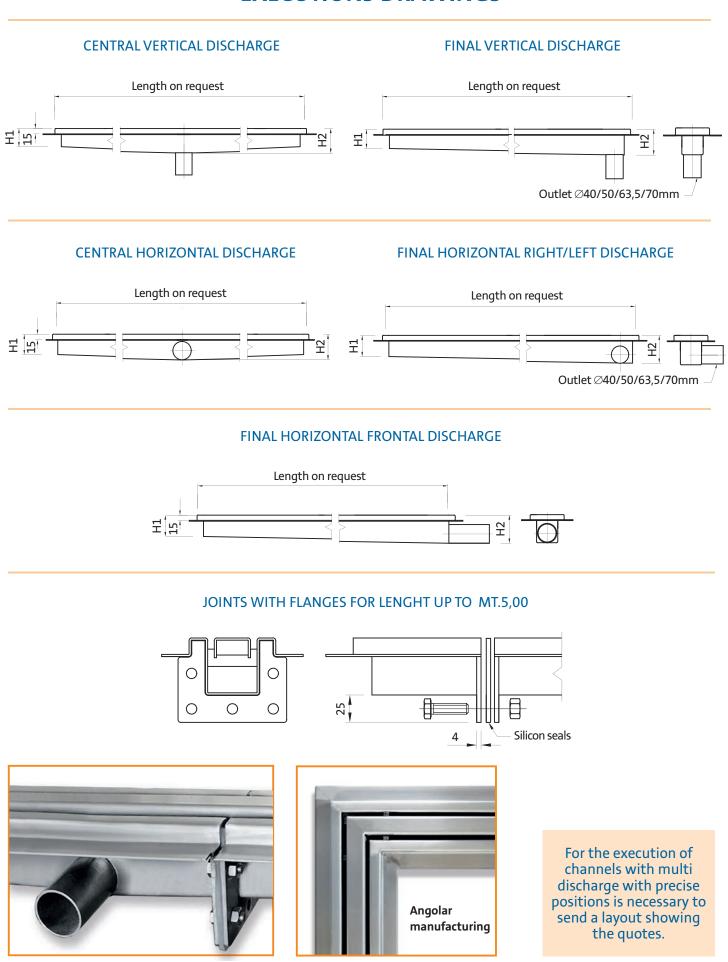
#### CB.150 CB.150 WITH OUTLET Ø 40/50/63.5/70 mm





### **CHANNELS FOR TERRACES**

### **EXECUTIONS DRAWINGS**



### **BASIS WITH GRATING COVERS**

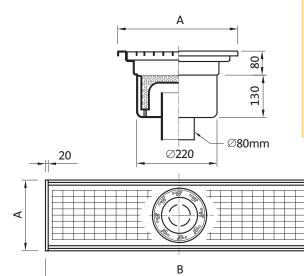
#### VGR.30100 SV

In AISI 304 (or AISI 316 on request) and made in such a way as to limit the height occupied as much as possible, the completely inspectable discharges, equipped with siphons and filter baskets are perfectly integrated within the channel itself; obviously it is possible to have different sizes from those indicated in the table.

Made especially for the restaurant sector and hence used particularly in kitchens, hotels or large scale distribution meat and fish packing rooms. Being of large size, they allow large quantities of water to be drained, above all, preventing its dispersal over the floor.

#### VERTICAL DISCHARGE

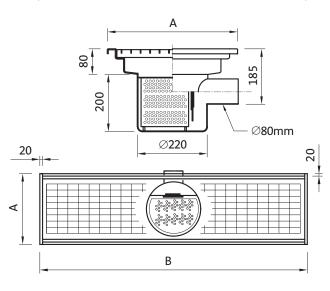






#### HORIZONTAL DISCHARGE





#### NOTE:

Standard grating covers Height H=25mm Mesh 22x33mm. Also with discharge Ø50 -Ø63,5 - Ø76mm

Cod.	Dim. "A" x "B"
VGR.3050	300x500mm
VGR.30100	300x1000mm
VGR.30150	300x1500mm
VGR.30200	300x2000mm
VGR.30300	300x3000mm

Cod.	Dim. "A" x "B"
VGR.4040	400x400mm
VGR.40100	400x1000mm
VGR.40150	400x1500mm
VGR.40200	400x2000mm
VGR.40300	400x3000mm

Cod.	Dim. "A" x "B"
VGR.5050	500x500mm
VGR.50100	500x1000mm
VGR.50150	500x1500mm
VGR.50200	500x2000mm
VGR.50300	500x3000mm

#### NOTE:

When ordering, after the code specify the extension SL=horizontal discharge SV=vertical discharge e.g.: VGR.30100 SL, VGR. 30100 SV.

### **CHANNELS SYSTEM WITH GRATING COVERS WIDTH 150 mm**

#### PC.023

They represent an excellent solution where a channel with a high drainage capacity is called for together with the functionality of a grating cover enabling them to be inspected throughout.

Combined with 300 x 300 mm collection gullies, the same as the PC.001 slot channel systems, they are easily washed and inspected and the aspects of hygiene and cleanliness are provided for in compliance with Community regulations. Protection from sewerage discharge is ensured by an anti-smell siphon and by a removable filter basket. Constructed in AISI 304 stainless steel (or AISI 316 on request) parameters such as length, height, position of the discharges, can be varied depending on individual requirements.

For small supplies, to optimise the transport operations, the various pieces can be assembled into maximum lengths of 4.00 mt.

To facilitate the installation, a drawing will be attached to the material showing a system of numbering for installation of the pieces in the correct sequence.

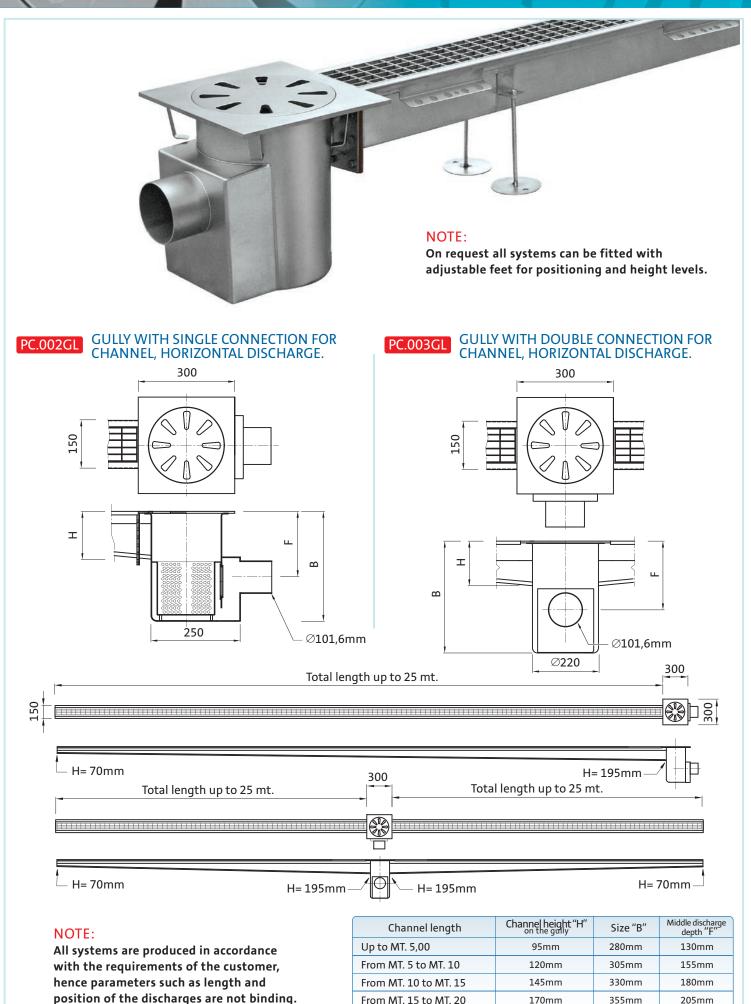
Important: reinforcement profile.	150 110
H = 120 mm H = 95 mm H = 70 mm	4 = 135 mm

Main features Channel width on the floor 150mm Inside channel width 70mm 2mm (3mm on request) Thickness of material 0,5% (5mm per linear metre) Drainage slope Minimum height Maximum height 70mm 195mm (25 mts) 5,00 mt. Max. transport length Cramps for anchoring every 330mm Flanges with screws Max 5,00 mt.

Section of the channel with a sequence of the variation of the slope up to 25.00 mt; the heights are with reference to module lengths of 5.00 MT. From MT. 1,00, MT. 1,50, MT. 2,00, MT. 2,50, MT. 3,00, MT. 3,50, MT. 4,00, MT. 4,50.

NOTE: Work is regularly carried out with totally personalised lengths taking no account of standard modules.

### CHANNELS WITH GRATING COVERS WIDTH 150 mm HORIZONTAL DISCHARGE



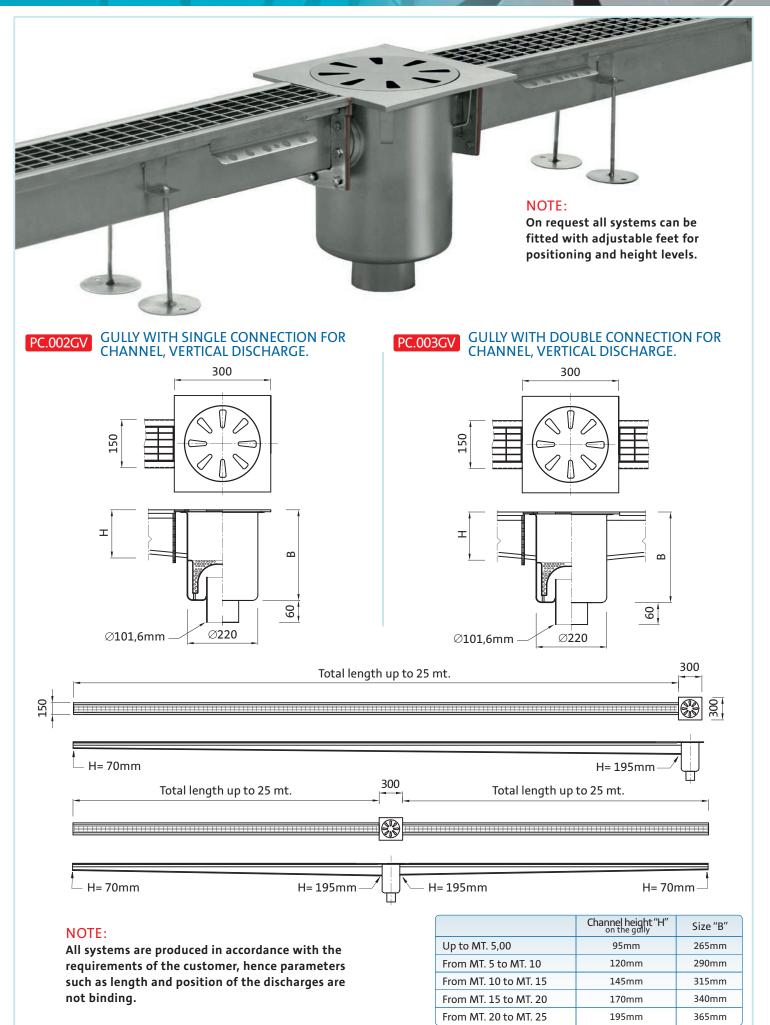
From MT. 20 to MT. 25

195mm

380mm

230mm

### CHANNELS WITH GRATING COVERS WIDTH 150 mm VERTICAL DISCHARGE



The "Leoni" channels with grating covers are particularly recommended in instances where there is a need for draining large quantities of water relatively quickly; in fact it is possible to combine these items with very large size discharges.

Constructed in AISI 304 stainless steel (or AISI 316 on request) parameters such as length, height, position of the discharges and the flow-rate of the grating covers can be varied depending on individual requirements.

The totally inspectable discharges, equipped with a siphon and a filter basket, are perfectly integrated within the channel itself.

Example of application into the channel PC.025, PC.026 of round gully vertical discharge

Example of execution in corner of 90° into channel PC.024 Large capacity collecting well with separate collection of light and heavy solid residues

In the event that the supply is for large quantities the various modules can be supplied in lengths of 6.00 mt. The assembly of the various gullies and the channels is provided for by means of flanges with silicon seals that are secured with bolts to ensure that they remain water-tight.

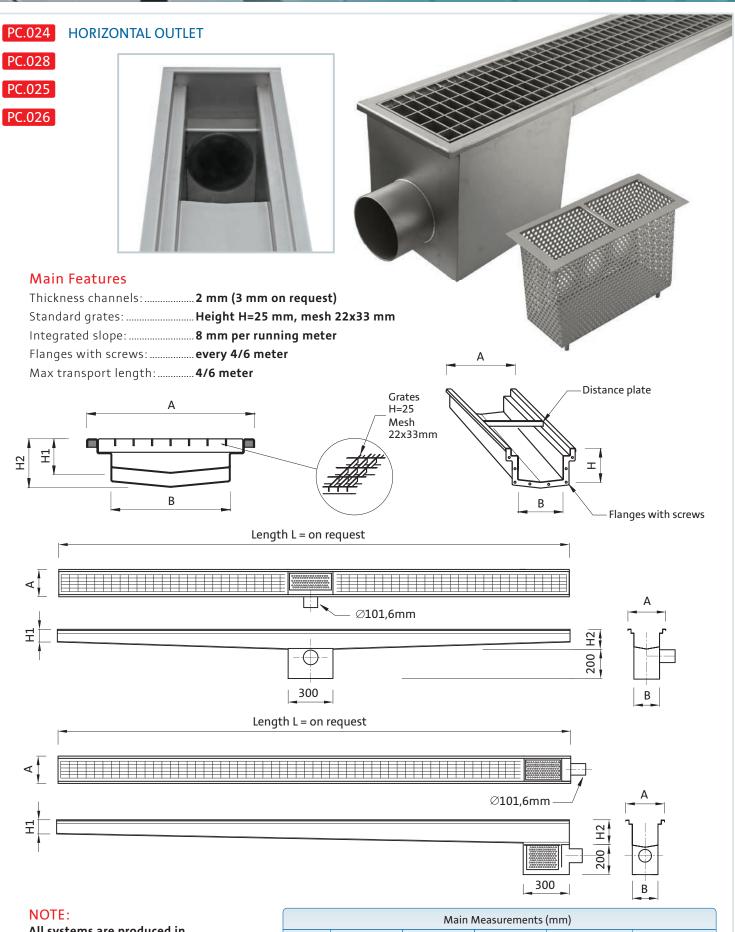
For small supplies, to optimise the transport operations, the various pieces can be assembled into maximum lengths of 4.00 mt.

To facilitate the installation, a drawing will be attached to the material showing a system of numbering for installation of the pieces in the correct sequence.



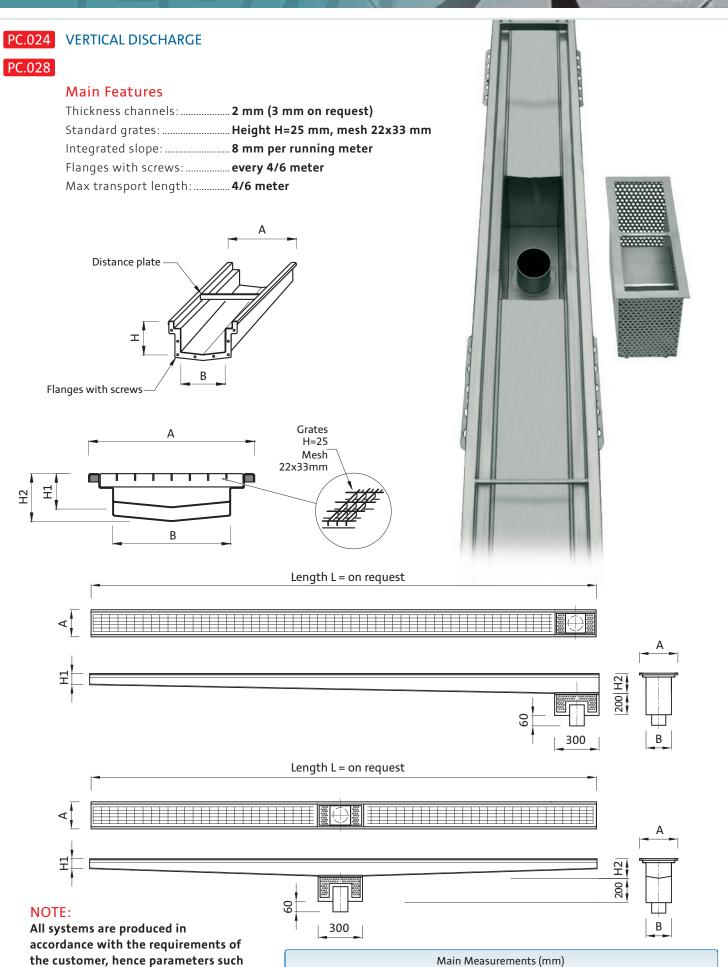






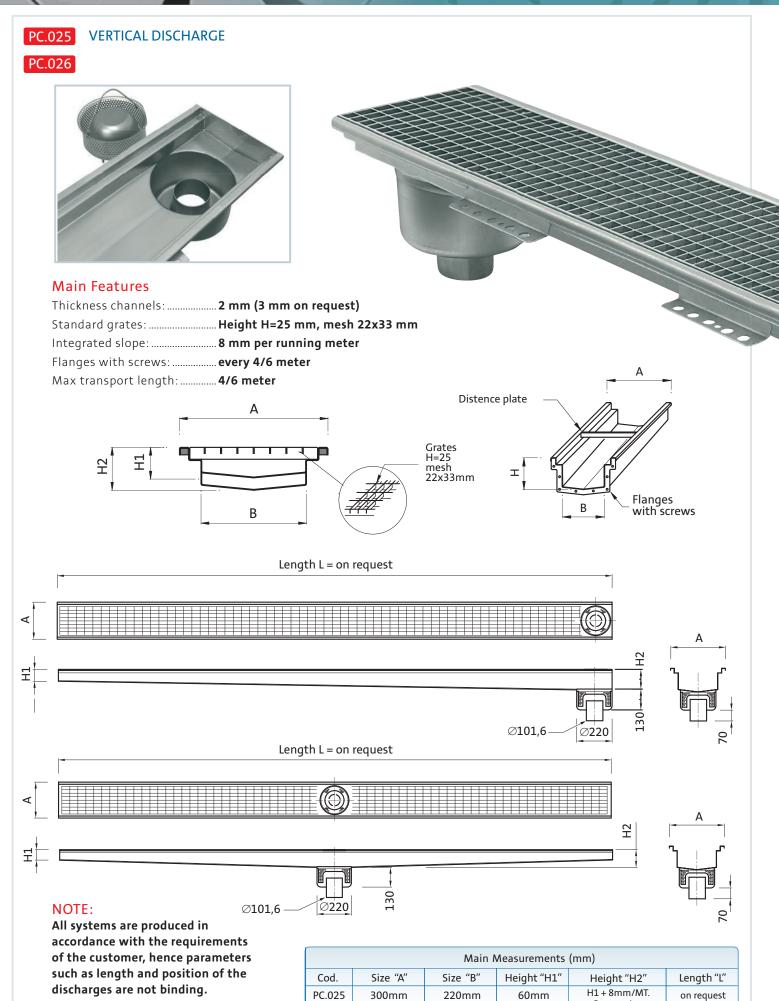
All systems are produced in
accordance with the requirements of
the customer, hence parameters
such as length and position of the
discharges are not binding.

		Main N	Neasurements	(mm)				
Cod.	Size "A"	Size "B"	Height "H1"	Height "H2"	Length "L"			
PC.024	200mm	120mm	60mm		on request			
PC.028	250mm	170mm	60mm	H1 + 8mm/MT.	on request			
PC.025	300mm	220mm	60mm	Per running meter	on request			
PC.026	400mm	320mm	60mm		on request			



as length and position of the discharges are not binding.

		Main Me	easurements (m	ım)	
Cod.	Size "A"	Size "B"	Height "H1"	Height "H2"	Length "L"
PC.024	200mm	120mm			on request
PC.028	250mm	170mm	60mm	Per runnung meter	on request



PC.026

400mm

320mm

60mm

Per running

meter

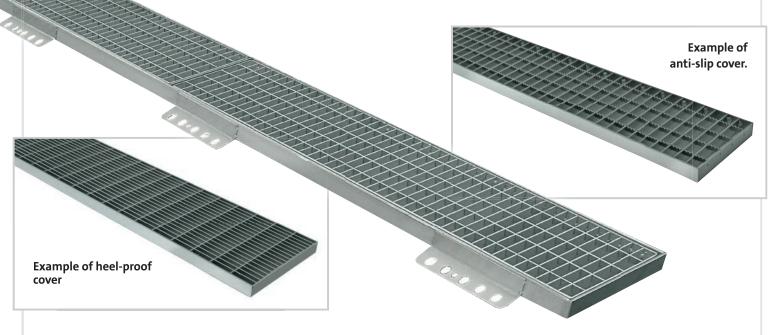
on request

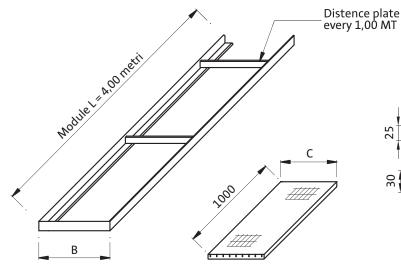
### ANGLE FRAME WITH GRATING COVERS

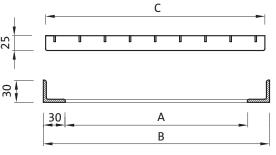
Used in situations in which there is a need for a drainage channel with a grating panel surface resting on an angular frame, with inside channel width usually in concrete.

Constructed in AISI 304, they are used particularly in exterior situations such as courtyards and forecourts. The grating panels each with a length of 1.00 mt are sized for different load-bearing characteristics, either pedestrian or vehicular.

The modular elements of the frame are made with a maximum length of 4.00 mt. It is possible to obtain the different standard configurations depicted in the table below.





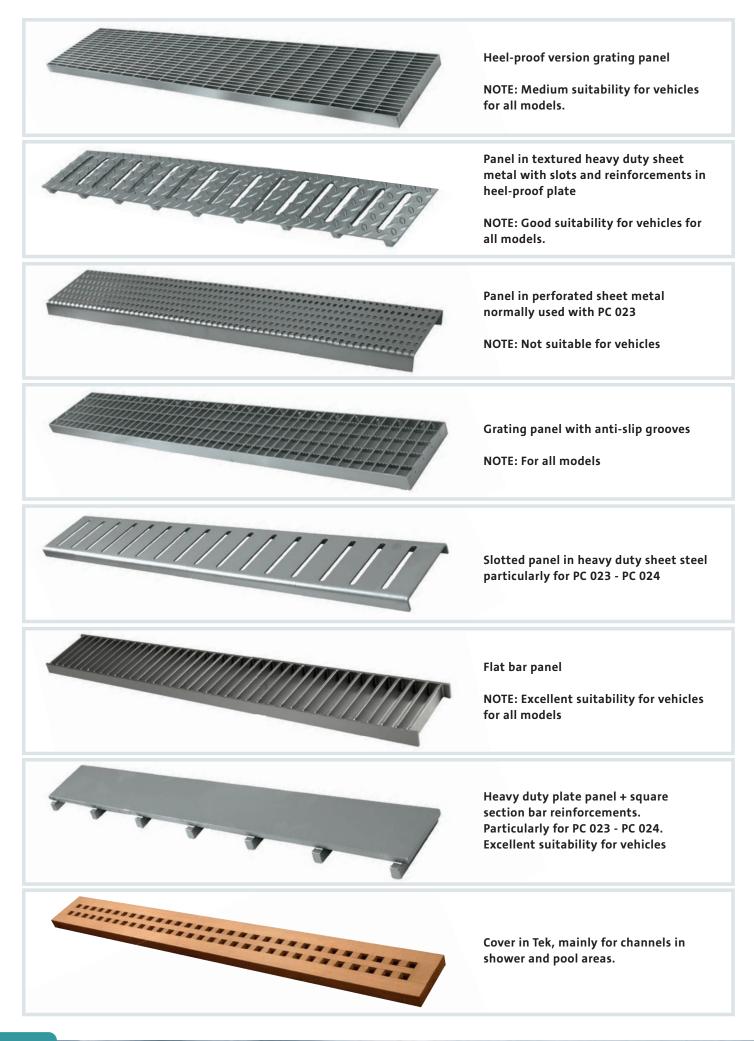


Length on request

NOTE: Available with anti-slip, heel-proof panels.

Standard dimensions									
Cod.	Size "A"	Size "B"	Size "C"						
TGR.150	61mm	121mm	108mm						
TGR.200	108mm	168mm	155mm						
TGR.250	158mm	218mm	205mm						
TGR.300	208mm	268mm	255mm						
TGR.400	308mm	368mm	355mm						

## COVERS FOR GRATING CHANNELS (non standard)



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			1			т	т	Т	Т	Г	T	F	Г	T	Т	т							Г	г	Г	Г	t	Г	Г	Г	T	F	г	Г	Г		Г	F	Г	г	Г		Г	Г	F	Г		Т	
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Inox pipes main diameter							
External diameter (mm) X thickness (mm							
D. 33,7 X 2	D. 80 X 2						
D. 40 X 2	D. 88,9 X 2						
D. 42,4 X 2	D. 101,6 X 2						
D. 48,3 X 2	D. 110 X 2						
D. 50 X 2	D. 114,3 X 2						
D. 52 X 2	D. 129 X 2						
D. 54 X 2	D. 139,7 X 2						
D. 60,3 X 2	D. 154 X 2						
D. 63,5 X 2	D. 168,3 X 2						
D. 75 X 2	D. 204 X 2						
D. 76,1 X 2	D. 219,1 X 2						





Officina Meccanica LEONI s.a.s. di Riccardo Leoni e C.

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